



Conceptual and preliminary design of a spar for 5MW VAWT

Célia BOLZER
Pablo BRETON MORENO
Jeremy DELATTRE

Soufiane EL KHIAM
Álvaro GOMEZ MAYORDOMO
Tianyu MAO

1. Introduction

Need to develop Offshore Wind:

- **Reduce the GHG emissions:**
Paris agreement for Climate;
UK aims to reduce by 80% by 2050
- **Very high offshore wind resources in Europe**

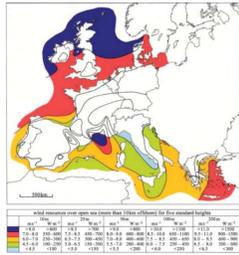


Fig.1: Offshore wind resources in Western Europe (Leithead, 2007)

2. Aim of the project

Designing a spar for 5MW Vertical Axis Wind Turbine:

- Preliminary sizing, preliminary scantling & hydrostatic analysis
- Cost analysis through CAPEX & LCOE
- Selection of the design

3. Methodology and design

PRELIMINARY SIZING

- 50 years return max wave
- Geometrical characteristics
- Inertial characteristics

PRELIMINARY SCANTLING

- Loading on structure
- Preliminary structural analysis

HYDROSTATIC

- Floatability
- Max inclination angle

50 years return design wave:
 $H_{max} = 31.5 \text{ m}$

Geometrical and inertial characteristics

	Classic spar	Slim spar	Truss spar
Freeboard Height [m]	15	10	10
Draft [m]	77	94	92
Mass [t]	17,752.1	15,665.2	9,176.9
CoG [m]	-51	-46	-51
CoB [m]	-48	-43	-44

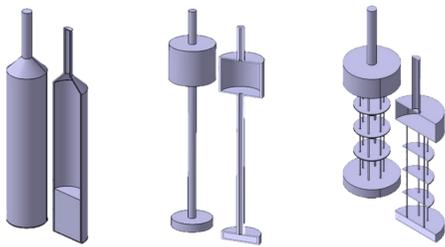


Fig.2: (a) Classic spar (b) Slim spar (c) Truss spar

Loading on structure

	Classic spar	Slim spar	Truss spar
$F_{H,max}$ [kN]	6.42E+04	8.58E+04	4.96E+04

Preliminary structural analysis

	Classic spar	Slim spar	Truss spar
Min thickness [m]	2	2.3	2.8

✓ **Floatability requirement is met for the three designs**

Restoring moment & max angle

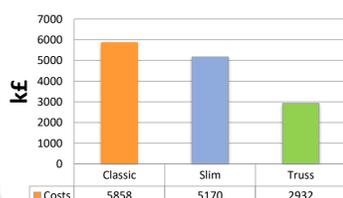
	Classic spar	Slim spar	Truss spar
GM [m]	3.08	3.21	4.76
$C_{55,min}$ [N/m]	12,516,638	9,101,425	11,347,228
C_{55} [N/m]	12,516,738	20,129,261	11,513,439
θ_{eq} [°]	5.02	2.26	4.95

Frequency study (heave movement)

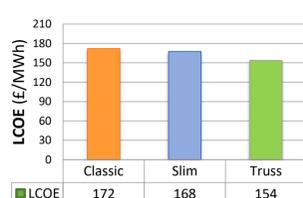
	Classic spar	Slim spar	Truss spar
ω_0 [rad/s]	0.0618	0.0973	0.117
ω_d [rad/s] ($\beta = 10\%$)	0.0615	0.0968	0.116
ω_d [rad/s] ($\beta = 15\%$)	0.0611	0.0962	0.115

4. Cost analysis

Manufacturing cost (k€)



LCOE (£/MWh)



The Truss spar has the lowest CAPEX and lowest LCOE.

5. Conclusion

- Preliminary sizing, preliminary scantling and hydrostatic analysis has been carried out with all the requirements fulfilled
- We recommend the truss spar design for further investigations (lowest CAPEX, lower mass)
- Further work: hydrostatic numerical simulations, and hydrodynamic numerical simulations to get the Response Amplitude; If the truss is chosen, CFD analysis could be done to estimate the damping due to the heave plates

Dr. Maurizio Collu

Dr. Zi Lin

Cranfield University, Cranfield, Bedfordshire, MK43 0AL

www.cranfield.ac.uk/energy
www.cranfield.ac.uk

